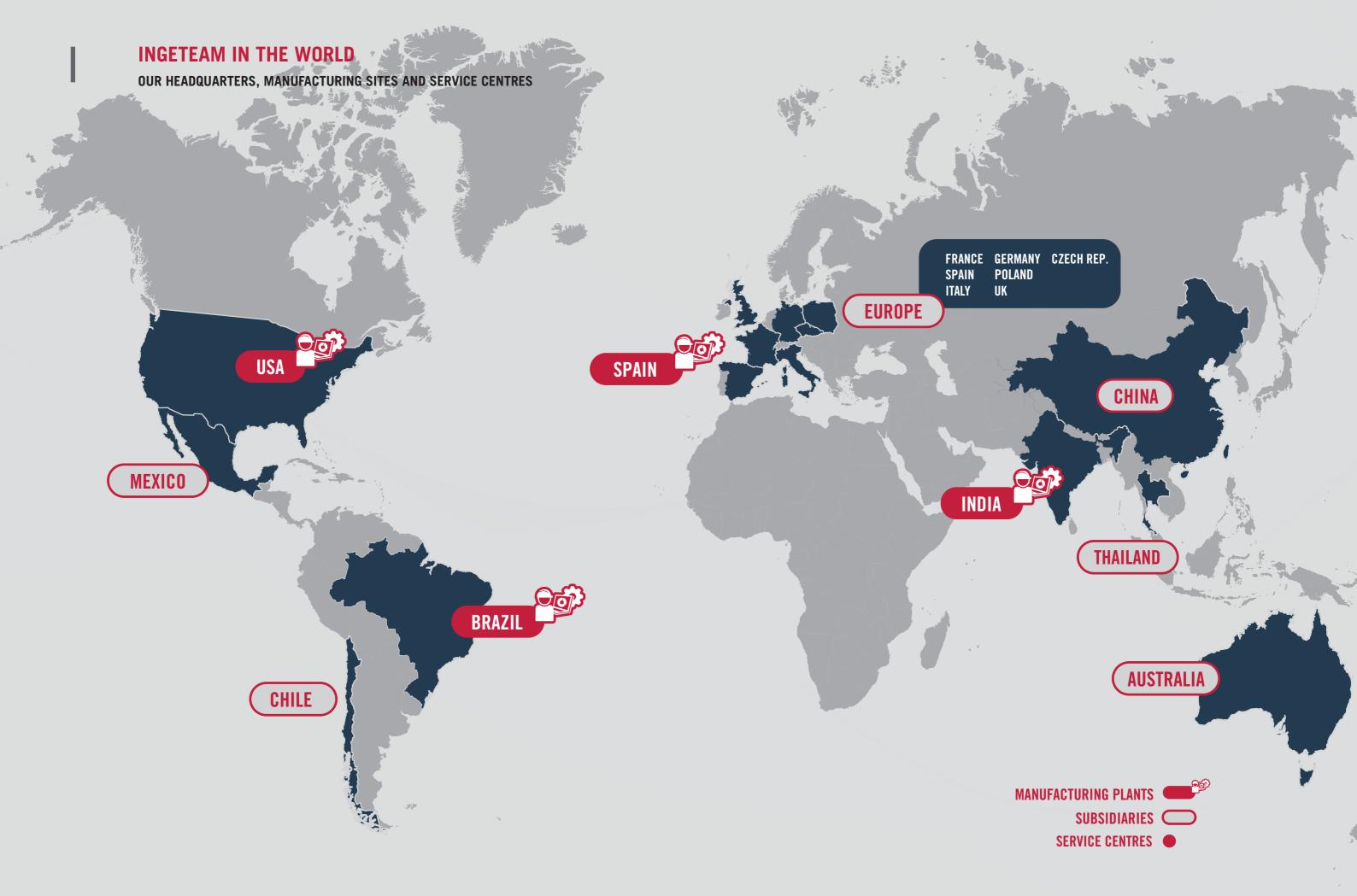
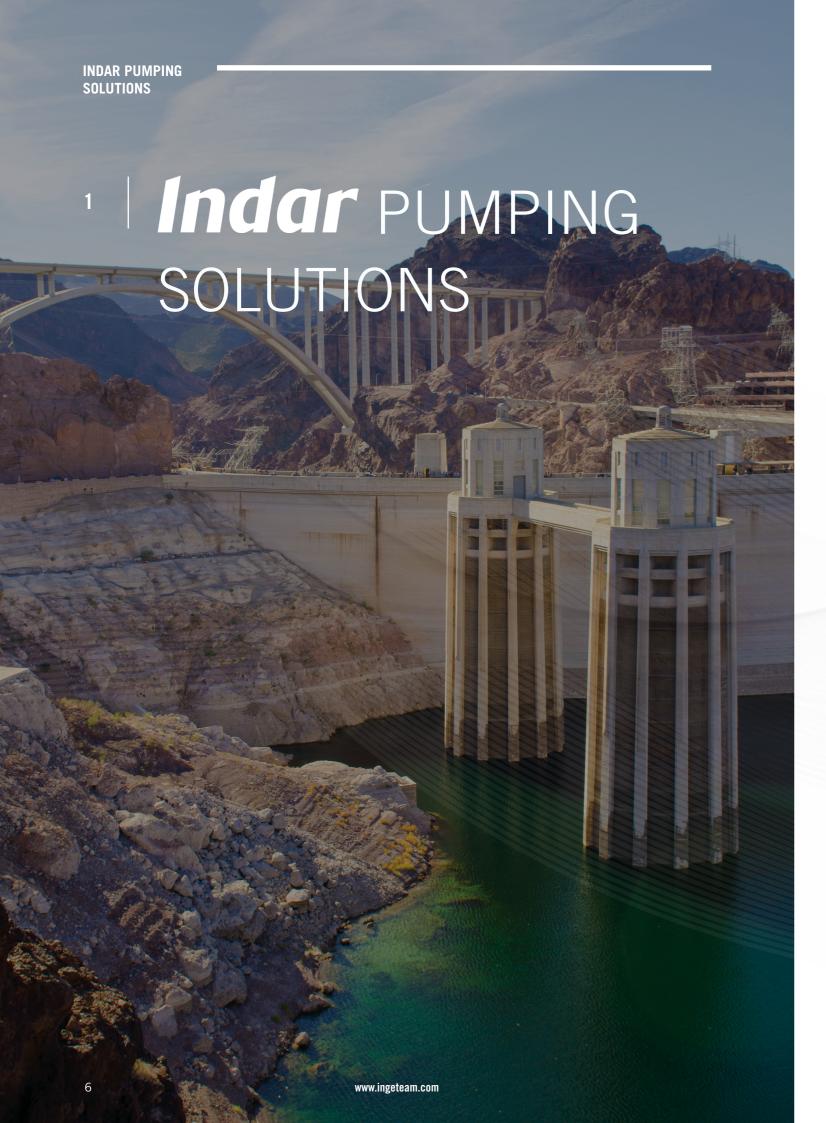


CONTENT

INDAR PUMPING SOLUTIONS	6
WORD CLASS TESTING FACILITIES	8
WIRE TO WATER	10
INDAR SUBMERSIBLE MOTORS & PUMPS	
INDAR UGP	12
INDAR UGP-M	14
INDAR HE	16
INDAR H	18
INDAR BF IP	20
INDAR BF IS	22
INDAR BR	2 4
INDAR ML	24
INDAR PML	25
POWER CONTROL: INGEDRIVE VARIABLE FREQUENCY DRIVE	26
APPLICATIONS	28
INGETEAM WATER SERVICES	30





INDAR PUMPING SOLUTIONS

Committed to the efficient management and use of water resources.

- Indar submersible pumps systems.
- Indar electric motors.
- Frequency converters for power control.
- Wire to Water pumping solutions.
- Automation & eBoP of pumping stations.
- 0&M services for water treatment plants.

COMPETITIVE ADVANTAGES

- Versatility and flexibility.
- Tailor made solutions.
- Pump and motor, both manufactured at Ingeteam.
- Own technology and designs.
- Short lead times.
- Testing in real conditions.

TURNKEY PROJECTS FROM START TO FINISH

Analysis

Definition and development

Design, manufacture and testing

Transport, assembly and commissioning

Preventive and predictive maintenance and monitoring services

Rehabilitation and repowering

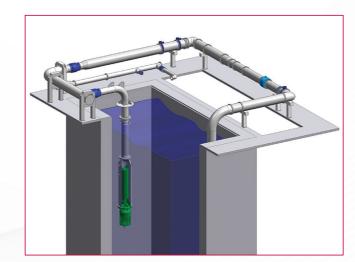
Replacements

WORLD CLASS TESTING FACILITIES WORLD CLAS ESTING FACILITIES

WORLD CLASS TESTING FACILITIES

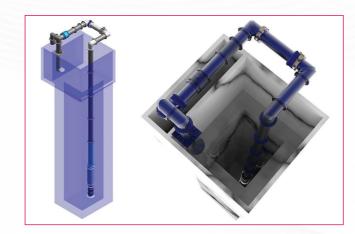
TESTING CAPABILITIES INCLUDE:

TEST BE	NCH - BEASAIN, SPAIN
Features	Ranges
Flow	up to 21,000 m³/h
Head	up to 1,000 m
Power	up to 4,000 KW (own gen set)
Voltage	up to 13.8 kV
Frequency	50 Hz, 60 Hz / Frequency Converter
Weight	40 Ton



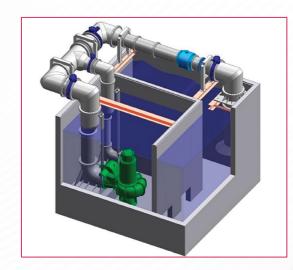
INDAR UGP / UGP - M

- Flow: up to 1 m³/sec
- Head: up to 1,000 m



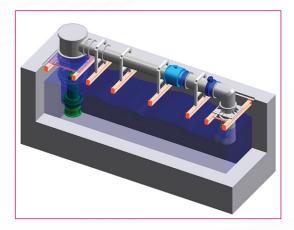
INDAR UGP / UGP - M

- Flow: up to 4 m³/sec
- Head: up to 400 m



INDAR BF

- Flow: up to 3.75 m³/sec
- Head: up to 100 m

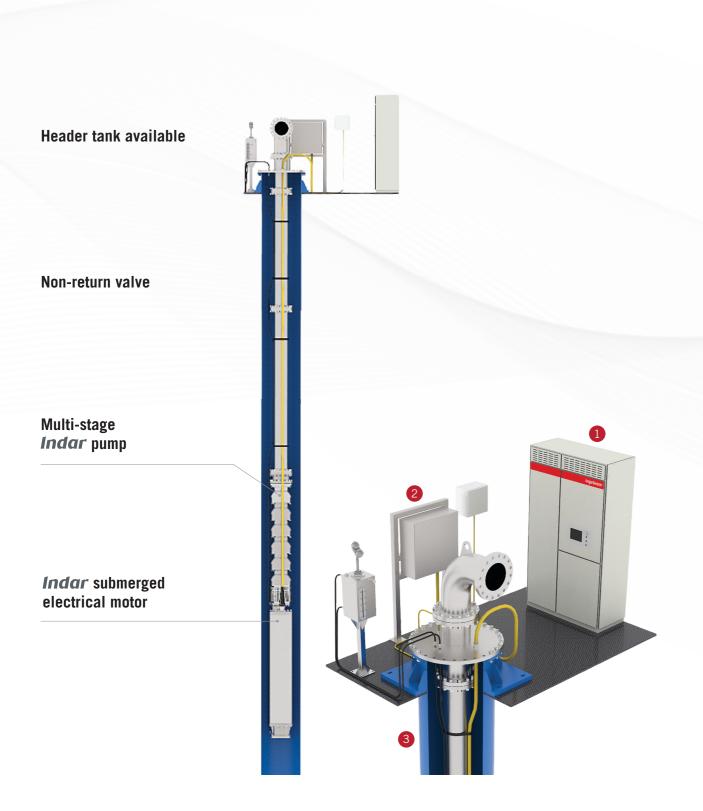


INDAR H / HE

- Flow: up to 6 m³/sec
- Head: up to 60 m

WIRE TO WATER

3 | WIRE TO WATER



1 Equipment system

- Indar Submersible (eco-friendly) water filled motor and pump.
- Valves.
- Riser pipes.
- Wellhead with elbow, cable penetration, etc.
- Anodes.
- Anti fouling system.
- Transportation cradle.

2 Power control & monitoring

- Power control and automation.
- · Header tank.
- Temperature monitoring.
- Vibration monitoring.

3 Service

- Field services.
- Repairs and overhauls.
- Rehabs and modernisation.
- Spare parts management.
- Digital services.
- Ingeteam Water premium support.

INDAR UGP

4



Compact solution Indar UGP / ML motor pump.

Adapted to various configurations: Vertical, horizontal or inclined.

Hydraulic part

A customised hydraulic solution adequate to various operating scenarios.

Water-filled motor (free maintenance)

Maintenance-free and environmentally friendly.



Impeller

Customised to reduce operational costs.

Direct coupling

No mechanical losses.

Axial thrust bearing

Bi-directional bearing that makes the use of non-return valve optional (taking into account the results of surge analysis).



INDAR UGP & UGP-M

5



In installations where the water level is too low to ensure the required suction conditions, the UGP-M comes into play.

Higher water body utilisation, lower NPSHR and lower submergence.

Enhanced cooling

The pumped fluid represents an additional cooling of the motor.

Cooling system

Ensures proper cooling by the flow of the discharged fluid.

NOTES

Intake bellmouth available (hydraulically optimised design to improve suction conditions).

Strainer (if required)

Adapted to the type of fluid to avoid particles inside the pump.

CHARACTERISTICS OF INDAR UGP & UGP-M

Technical features

- Starting from 8".
- Flows from 10 I/s to 2,500 I/s.
- Head from 20 m to 1,000 m.
- Power from 25 kW to 4,000 kW and Voltage up to 13.8 kV.
- Speed between 500 rpm to 3,600 rpm.
- Materials: Cast iron, stainless steel 316, duplex, super duplex.

Main advantages

- Rewindable stator.
- Permanent magnet motors.
- Water-filled motor.
- Compact solution. Direct coupling.
- Maintenance free.
- Low-suction UGP-M.
- Bi-directional axial thrust bearing.





6



A mono block design pump with an axial impeller, a mixed-flow impeller or variable pitch propeller coupled to a submersible motor. An efficient cooling system allows the unit to operate continuously even under severe environmental conditions.

Air-filled motor

Water-filled and oil-filled motors also available depending on the application and client specifications.

Manufactured entirely in-house in our Beasain facilities in Spain.

Hydraulic part

Prevents clogging thanks to the hydraulic design of the impeller blades and high free ball passage.

As all Indar products, customisable to a wide range of materials.



Anchoring hook (easy removal)

Allowing easy installation and removal of the set.

Sensors

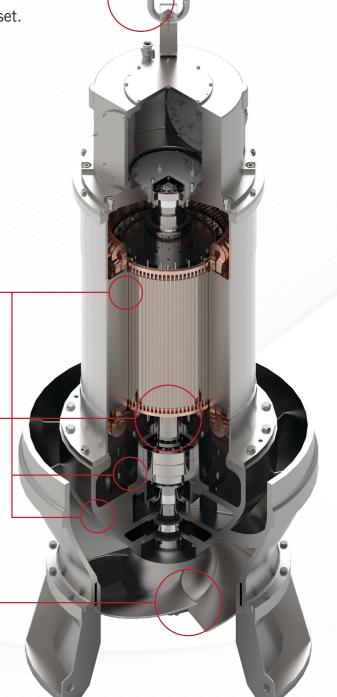
Oil-filled motor. Pt-100, vibration sensors, humidity sensors, etc.

Common shaft

To the rotor and the impeller, limiting efficiency losses.

Impeller

Allows reaching very high flows at lower manometric heads.



Ingeteam

INDAR HE & H

7



A variation to the HE pump, the H motor-pump set is installed within the discharge piping that also serves as a cooling system and allows to centre and correctly position the pumping unit.

Protected cables

The cables are not in contact with the pumped water, which increases their lifetime.

Cooling system

Covers the motor and allows the circulation of the pumped water.



CHARACTERISTICS OF INDAR HE & H

Technical features

- Flows from 600 I/s to 6,000 I/s.
- Head from 1 m to 30 m.
- Power from 50 kW to 2,500 kW and Voltage up to 13.8 kV.
- Speed between 100 rpm to 1,800 rpm.
- Materials: Cast iron, stainless steel 316, duplex, super duplex.

Main advantages

- Rewindable stator.
- Permanent magnet motors.
- Compact solution.
- H alternative available with integrated cooling system and cable protection.





INDAR BF IP

8



Indar BF pump is a mono cellular design with a multi-channel radial impeller design and a submersible electrical Indar MF motor directly coupled to the pump.

It is a heavy-duty set specially designed for pumping water with solids, waste or rain, and for operating in harsh conditions with urban and industrial wastewater and/or raw water.

Air-filled motor

Forced cooling by allowing the partial circulation of the pumping liquid. Other cooling systems also available on demand.

Easy removal

The set is submerged in a wet well and for its installation and extraction the pump set includes the pump support, quick coupling and guide support.

Impeller

Allows great free ball passage.

Anchoring hook (easy removal)

Quick installation and hoisting of the pump done by a lifting chain or lifting device.



Sensors

Pt-100 and/or PTC, leakages, temperature, condensation and vibration. Sacrificial anodes.

Cooling system

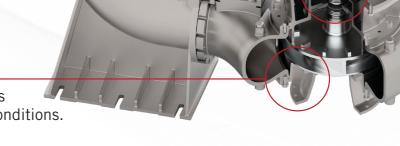
Open and/or closed system.

Sealing

Two bi-directional mechanical seals.

Suction bellmouth

Customisable to the client's need for optimum suction conditions.



9



Air-filled motor

Submersible motor IP68, for wet or floodable conditions.

Cooling system

Cooling by the circulation of the pumping liquid and, if applicable, by the forced air ventilation inside the motor.

For certain motor ranges, cooling done by independent closed loop (water + glycol).

Hydraulic part

The set is installed in a dry well on a pump support and the suction and discharge are connected to the piping.

Indar BF IP & BF IS

Technical features

- Flows from **50 l/s** to **3,750 l/s**.
- Head from 5 m to 100 m.
- Power from 30 KW to 3,000 KW and Voltage up to 13.8 kV.
- Speed between 300 rpm and 1,800 rpm.

Main advantages

- Rewindable stator.
- Permanent magnet motors.
- Large solid passage.
- Compact solution.







Wet well Dry well

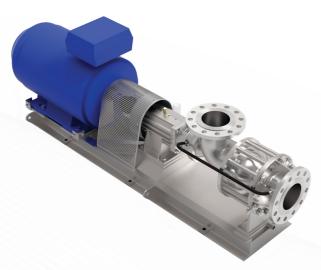
INDAR PML

10

INDARBR

Technical features

- Flows up to 21,000 m³/h.
- Head up to 100 m.
- Power up to 350 KW and Voltage up to 11 kV.
- Indar BR pumps are booster pumps designed for reverse osmosis process.
 Available in standard and special stainless steel materials.



11



Technical features

- Size from 8" to 45".
- Power up to 4,000 kW and Voltage up to 13.8 kV.
- Speed from **500 rpm** to **3,600 rpm**.
- Insulation 90°C.
- Materials: Cast iron, 316 SS, 904-L, duplex, super duplex.
- Indar ML motors are asynchronous three-phase squirrel cage motors. Filled, cooled and lubricated only with water, they are rewindable and suitable for 50 Hz, 60Hz, VFD.



12



Technical features

- Size from 10" to 45".
- Power up to 3,000 kW and Voltage up to 13.8 kV.
- Speed from 500 rpm to 3,600 rpm (with VFD).
- Insulation 90°C.
- Materials: Cast iron, 316 SS, 904-L, duplex, super duplex.
- Indar PML permanent magnet version. Submersible synchronous motor, three-phase and water-filled.
 50 Hz, 60 Hz, VFD.

Operational advantages

- High efficiencies allow high operational savings. Over 2.5% of improvement in efficiency.
- Operational flexibility of the pumping system. Allows frequency variations for multiple duty points.
- Wider operation and range improving efficiency along the whole curve.
- Higher motor power in less space.
- Cable section reduction due to better motor efficiency. Better maneuvers for deep well and cost reduction.



- 1. Motor casing
- 2. Motor jacket
- 3. Rotor shaft end
- 4. Radial bearings
- 5. Axial thrust bearing
- 6. Mechanical seal

POWER CONTROL: INGEDRIVE VARIABLE FREQUENCY DRIVE

13 | POWER CONTROL: INGEDRIVET VFD

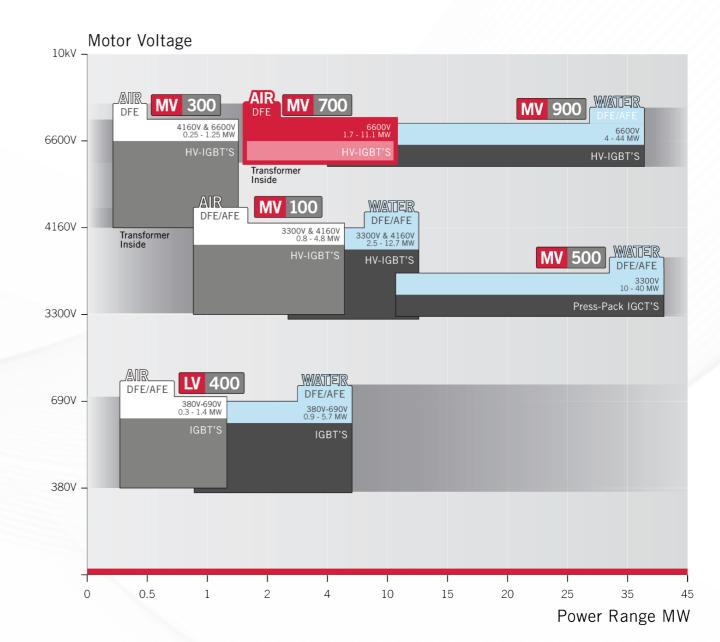
Ingeteam also provides starter cabinets MV switchgear for motor starting. Frequency converters LV and MV in order to reach wire to water concept.

Topologies and configurations

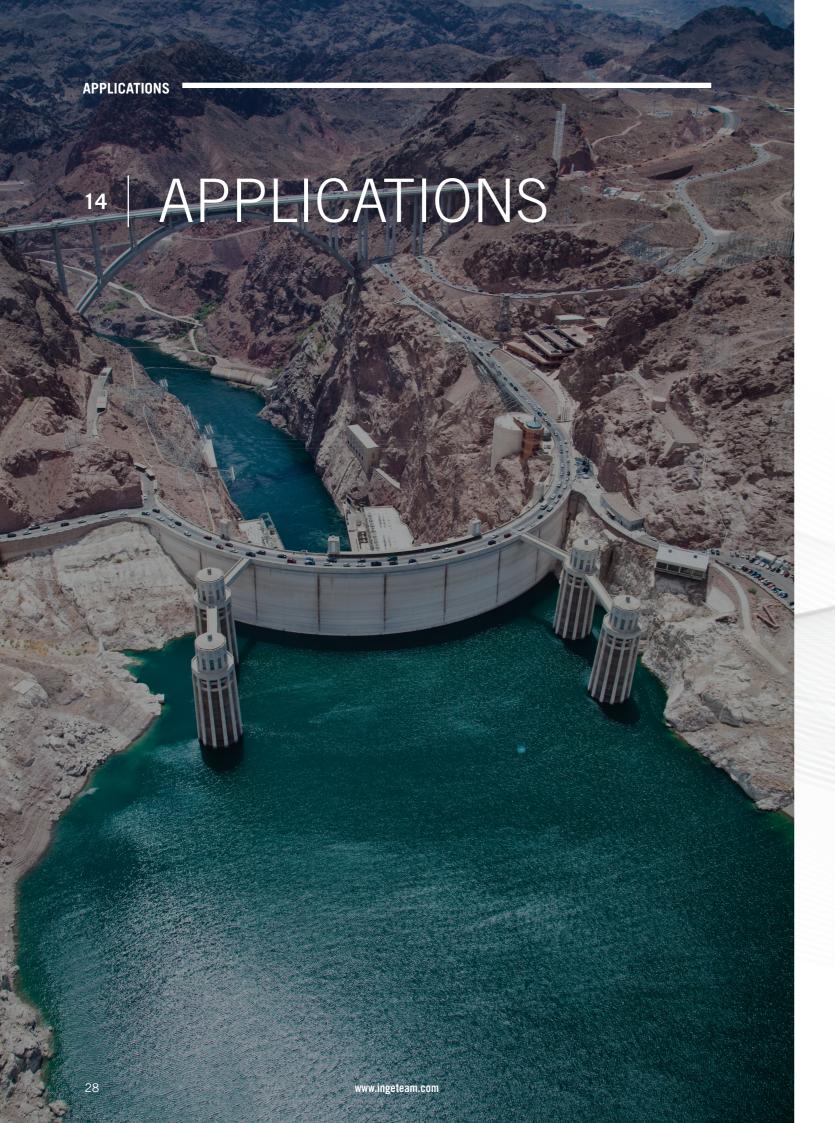
INGEDRIVE™ can be applied to different sectors and custom made to specific requirements. It can control motors with one or several windings and cater to the needs of redundant, single - motor and multi - motor solutions. Parallel connection of several inverters to the same motor is feasible allowing higher converter output. It is also possible to connect several AFE rectifiers in parallel so that more power can be handled.

- Optimised
- Robust
- Reliable





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APPLICATIONS

• Water Cycle







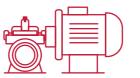


Water Supply

Wastewater Treatment

Desalination

Flood Control



Water Transmission System

Energy



Oil & Gas





Pumped Storage

Industrial



Industrial



Shipyards



Mining



Carbon Capture

Agriculture /
Aquaculture



Irrigation



Fish Farming

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INGETEAM WATER SERVICES

INDARCARE

INDARCARE is a customised mobile and web application that covers all the stages and points of contact between Ingeteam and its customers. This service seeks customer satisfaction and the continuous improvement of products and services.

Through INDARCARE the clients are able to complete the Comissioning and Start-up of all their equipment, contact directly with Ingeteam upon any need or requirement of the installation, access our portfolio, and ask for technical and engineering assistance either through the phone using our Mobile App or through the Web version.

At Ingeteam, we create a bond through our supplied technology and build a loyal relationship offering the best service.

Partnering with us our customers are able to:

- •Improve efficiency and reliability of the installation.
- Optimise costs and increase profit.
- Detect and repair failures promptly.

Our services



ELECTRICAL BALANCE OF PLANT (EBoP)



REPAIRS & OVERHAULS



INGETEAM PREMIUM SUPPORT



REHABS & RETROFIT



FIELD SERVICES



SPARE PARTS
MANAGEMENT

INGETEAM INDAR MACHINES S.A.
B° Altamira, Poligono Txara s/n
20200 BEASAIN - SPAIN
Tel.: +34 943 02 82 00
water@ingeteam.com



www.ingeteam.com